

## **AMENDMENTS TO THE CLAIMS**

The following listing of claims will replace all prior versions and listings of claims in the application.

### **LISTING OF CLAIMS**

1-2. (Canceled).

3. (Currently Amended) ~~A rotary component according to claim 2 in which~~ A rotary component comprising a rotor having a plurality of teeth arranged around the perimeter of the rotor, each tooth having a crown, and each pair of adjacent teeth having a valley therebetween, the crowns of the teeth lying on a curved envelope forming the perimeter of the rotor, the perimeter of the rotor having a non-circular profile having at least two protruding portions alternating with receding portions,

in which the distance between the midpoints of the crowns of each pair of adjacent teeth is substantially the same, the profile of the valley between each pair of adjacent teeth is substantially the same, and the distance between the midpoint of each crown and the axis of the rotor varies around the perimeter to produce the said non-circular profile;

wherein for each tooth the orientation of the valley on one side of the tooth relative to the valley on the other side of the tooth taken about the midpoint of the crown of the tooth varies around the perimeter to produce the said non-circular profile; and

wherein the midpoints of the crowns of the teeth are positioned respectively at intersections of adjacent sides of a non-regular polygon with equal sides arranged in a non-circular configuration, the position of an intersection  $V_n$  of two adjacent sides of the polygon being given by the formula:

$$R_n = L + B \times \cos \left[ 2\pi \frac{n}{N} M \right]$$

where:

$R_n$  = distance from an intersection  $V_n$  to the centre A of the rotor,

$n$  = the number of the intersection  $V_n$  numbered from a reference intersection at  $n = 1$ ,

$L$  = the average distance from an intersection  $V_n$  to the centre A of the rotor,

$B$  = the desired out-of round factor defined as the difference between the average distance  $L$  and the actual distance  $R_n$  when taken either at the greatest value of  $R_n$  or at the least value of  $R_n$ ,

$N$  = the number of teeth required on the rotor, and

$M$  = the number of protruding portions of the rotor profile.

4. (Canceled).

5. (Original) A rotary component comprising a rotor having a plurality of teeth arranged around the perimeter of the rotor, each tooth having a crown, and each pair of adjacent teeth having a valley therebetween, the crowns of the teeth lying on a curved envelope forming the perimeter of the rotor, the perimeter of the rotor having a non-circular profile having at least two protruding portions alternating with receding portions, in which the midpoints of the crowns of the teeth are positioned respectively at intersections of adjacent sides of a non-regular polygon with equal sides arranged in a non-circular configuration, the position of an intersection  $V_n$  of two adjacent sides of the polygon being given by the formula:

$$R_n = L + B \times \cos \left[ 2\pi \frac{n}{N} M \right]$$

where:

$R_n$  = distance from an intersection  $V_n$  to the centre A of the rotor,

$n$  = the number of the intersection  $V_n$  numbered from a reference intersection at  $n = 1$ ,

$L$  = the average distance from an intersection  $V_n$  to the centre A of the rotor,

$B$  = the desired out-of round factor defined as the difference between the average distance  $L$  and the actual distance  $R_n$  when taken either at the greatest value of  $R_n$  or at the least value of  $R_n$ ,

$N$  = the number of teeth required on the rotor, and

$M$  = the number of protruding portions of the rotor profile.

6. (Currently Amended) A rotary component according to claim 2 claim 5, in which the said non-circular profile is a generally oval profile.

7. (Currently Amended)A rotary component according to ~~claim 6~~ claim 5, in which the said non-circular profile has three protruding portions arranged regularly around the rotor.

8. (Currently Amended)A rotary component according to ~~claim 6~~, claim 5, in which the said non-circular profile has four protruding portions arranged regularly around the rotor.

9. (Currently Amended)A rotary component according to ~~claim 6~~, claim 5, in which the said protruding portions constitute major protruding portions and the said receding portions constitute major receding portions, and the non-circular profile includes additional minor protruding portions of lesser extent than the major protruding portions.

10-19. (Canceled).

20. (Currently Amended) ~~A synchronous drive apparatus according to claim 10, A~~  
synchronous drive apparatus including a rotary component, the synchronous drive  
apparatus comprising:

a continuous-loop elongate drive structure having a plurality of engaging sections;

a plurality of rotors comprising at least a first and a second rotor, the first rotor  
having a plurality of teeth for engaging sections of the elongate drive structure, and the  
second rotor having a plurality of teeth for engaging the engaging section of the elongate  
drive structure;

a rotary load assembly coupled to the second rotor;

the elongate drive structure being engaged about the first and second rotors, the first  
rotor being arranged to drive the elongate drive structure and the second rotor being  
arranged to be driven by the elongate drive structure, the rotary load assembly being such  
as to present a periodic fluctuating load torque when driven in rotation; and

wherein one of the said first and second rotors is a rotary component comprising a  
rotor having a plurality of teeth arranged around a perimeter of the rotor, each tooth having  
a crown, and each pair of adjacent teeth having a valley therebetween, the crowns of the  
teeth lying on a curved envelope forming the perimeter of the rotor, the perimeter of the  
rotor having a non-circular profile having at least two protruding portions alternating with  
receding portions,

in which the distance between the midpoints of the crowns of each pair of adjacent  
teeth is substantially the same, the profile of the valley between each pair of adjacent teeth  
is substantially the same, and the distance between the midpoint of each crown and the  
axis of the rotor varies around the perimeter to produce the non-circular profile arranged to  
reduce or substantially cancel vibration arising from the fluctuating load torque of the rotary  
load assembly and,

in which the said rotary component has the mid points of the crowns of the teeth positioned respectively at intersections of adjacent sides of a non-regular polygon with equal sides arranged in a non-circular configuration, the position of an intersection  $V_n$  of two adjacent sides of the polygon being given by the formula:

$$R_n = L + B_2 \times \cos\left[2\pi \frac{n}{N} 2\right] + B_4 \cos\left[2\pi \frac{n}{N} 4\right] + \varphi$$

where:

$R_n$  = distance from an intersection  $V_n$  to the centre A of the rotor,

$n$  = the number of the intersection  $V_n$  numbered from a reference intersection at  $n = 1$ ,

$L$  = the average distance from an intersection  $V_n$  to the centre A of the rotor,

$B_2$  = the desired out-of round factor defined as the difference between the average distance  $L$  and the actual distance  $R_n$  when taken either at the greatest value of  $R_n$  at a major receding portion, the first out-of-round factor being such as to reduce or eliminate vibration arising from 2<sup>nd</sup> order harmonics of the rotary load assembly,

$B_4$  = a second desired out-of-round factor defined as the difference between the average distance  $L$  and the actual distance  $R_n$  when take either at the greatest value of  $R_n$  at a minor protruding portion or at the least value of  $R_n$  at a minor receding portion, the second out-of-round factor being such as to reduce or eliminate vibration arising from 4<sup>th</sup> order harmonics of the rotary load assembly,

$N$  = the number of teeth required on the rotor, and

$\varphi$  = an angle representing a desired phase shift between 2<sup>nd</sup> and 4<sup>th</sup> order vibrations.

21. (Original) A method of constructing a rotary component comprising a rotor having a plurality of teeth arranged around the perimeter of the rotor, each tooth having a crown, and each pair of adjacent teeth having a valley therebetween, the crowns of the teeth lying on a curved envelope forming the perimeter of the rotor, the perimeter of the rotor having a non-circular profile having at least two protruding portions alternating with receding portions; the method comprising the steps of: generating a template of a non-regular polygon with equal sides arranged in a non-circular configuration, the position of an intersection  $V_n$  of two adjacent sides of the polygon being given by the formula:

$$R_n = L + B \times \cos \left[ 2\pi \frac{n}{N} M \right]$$

where:

$R_n$  = distance from an intersection  $V_n$  to the centre A of the rotor,

$n$  = the number of the intersection  $V_n$  numbered from a reference intersection at  $n = 1$ ,

$L$  = the average distance from an intersection  $V_n$  to the centre A of the rotor,

$B$  = the desired out-of round factor defined as the difference between the average distance  $L$  and the actual distance  $R_n$  when taken either at the greatest value of  $R_n$  or at the least value of  $R_n$ ,

$N$  = the number of teeth required on the rotor, and

M = the number of protruding portions of the rotor profile;

generating an outline of the teeth to be positioned around the perimeter of the rotor by positioning the centre points of the crowns of the teeth at the points of intersection of the sides of the non-regular polygon; and

constructing the rotary component to have an outer perimeter corresponding to the outline of the teeth generated by reference to the non-regular polygon.

22. (Currently Amended) A method of constructing a rotary component comprising a rotor having a plurality of teeth arranged around the perimeter of the rotor, each tooth having a crown, and each pair of adjacent teeth having a valley therebetween, the crowns of the teeth lying on a curved envelope forming the perimeter of the rotor, the perimeter of the rotor having a non-circular profile having at least two major protruding portions alternating with major receding portions, and the non-circular profile includes additional minor protruding portions and minor receding portions of lesser extent than the major protruding portions and major receding portions, the method comprising the steps of: generating a template of a non-regular polygon with equal sides arranged in a non-circular configuration, the position of an intersection  $V_n$  of two adjacent sides of the polygon being given by the formula:

$$R_n = L + B_2 \times \cos\left[2\pi \frac{n}{N} 2\right] + B_4 \cos\left[2\pi \frac{n}{N} 4\right] + \varphi$$

where:

$R_n$  = distance from an intersection  $V_n$  to the centre A of the rotor,

$n$  = the number of the intersection  $V_n$  numbered from a reference intersection at  $n = 1$ ,



$L$  = the average distance from an intersection  $V_n$  to the centre  $A$  of the rotor,

$B_2$  = a first desired out-of-round factor defined as the difference between the average distance  $L$  and the actual distance  $R_n$  when take either at the greatest value of  $R_n$  at a minor protruding portion or at the least value of  $R_n$  at a minor receding portion,

$B_4$  = a second desired out-of-round factor defined as the difference between the average distance  $L$  and the actual distance  $R_n$  when take either at the greatest value of  $R_n$  at a minor protruding portion or at the least value of  $R_n$  at a minor receding portion,  $N$  = the number of teeth required on the rotor, and

$\varphi$  = a constant angle selected for a particular use of the rotary component an angle representing a desired phase shift between 2<sup>nd</sup> and 4<sup>th</sup> order vibrations;

generating an outline of the teeth to be positioned around the perimeter of the rotor by positioning the centre points of the crowns of the teeth at the points of intersection of the sides of the non-regular polygon; and

constructing the rotary component to have an outer perimeter corresponding to the outline of the teeth generated by reference to the non-regular polygon.

23. (New) A rotary component according to claim 6, in which the said protruding portions constitute major protruding portions and the said receding portions constitute major receding portions, and the non-circular profile includes additional minor protruding portions of lesser extent than the major protruding portions.

24. (New) A rotary component according to claim 7, in which the said protruding portions constitute major protruding portions and the said receding portions constitute major receding portions, and the non-circular profile includes additional minor protruding portions of lesser extent than the major protruding portions.

25. (New) A rotary component according to claim 8, in which the said protruding portions constitute major protruding portions and the said receding portions constitute major receding portions, and the non-circular profile includes additional minor protruding portions of lesser extent than the major protruding portions.

26. (New) A rotary component according to claim 3, in which the said non-circular profile is a generally oval profile.

27. (New) A rotary component according to claim 3, in which the said non-circular profile has three protruding portions arranged regularly around the rotor.

28. (New) A rotary component according to claim 3, in which the said non-circular profile has four protruding portions arranged regularly around the rotor.

29. (New) A rotary component according to claim 3, in which the said protruding portions constitute major protruding portions and the said receding portions constitute major receding portions, and the non-circular profile includes additional minor protruding portions of lesser extent than the major protruding portions.

30. (New) A rotary component according to claim 28, in which the said protruding portions constitute major protruding portions and the said receding portions constitute major receding portions, and the non-circular profile includes additional minor protruding portions of lesser extent than the major protruding portions.

31. (New) A rotary component according to claim 27, in which the said protruding portions constitute major protruding portions and the said receding portions constitute major receding portions, and the non-circular profile includes additional minor protruding portions of lesser extent than the major protruding portions.

32. (New) A rotary component according to claim 26, in which the said protruding portions constitute major protruding portions and the said receding portions constitute major receding portions, and the non-circular profile includes additional minor protruding portions of lesser extent than the major protruding portions.